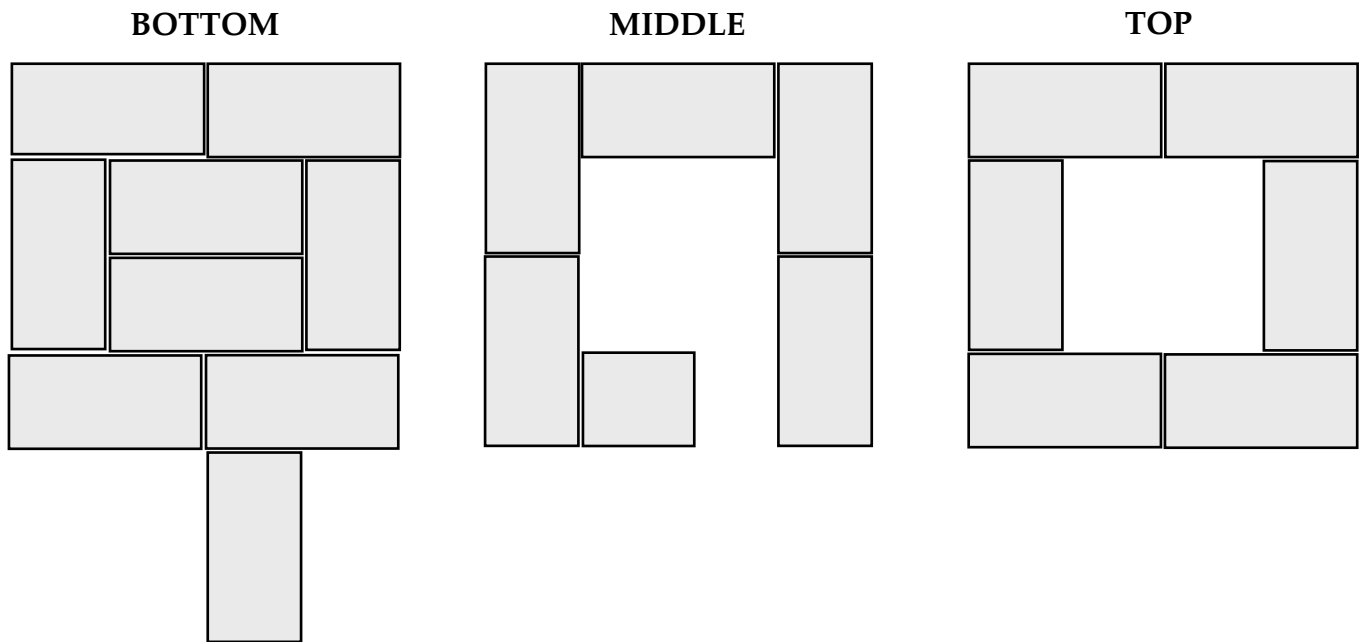


RK-3 & RKEL-3 RAKU KILNS



BRICKS:

Above is the brick pattern for our smaller series of kilns. The middle course requires you to cut a brick. Laying the brick the long way, cut the brick once so that you have a 4" piece and a 5" piece. Use the 5" piece in the stacking arrangement. Do not allow your bricks to become wet with rain or snow. This will shorten their life dramatically and substantially lengthen firing time. All water must be driven off before the kiln can climb in temperature. We strongly recommend that you do not place bricks directly on the ground. A layer of cinder blocks or hard bricks should be placed under the insulating bricks.

TANK:

The tank that you received with your kiln is a new tank. Inform your propane supplier of this fact. The tank must be properly purged for the first fillup.

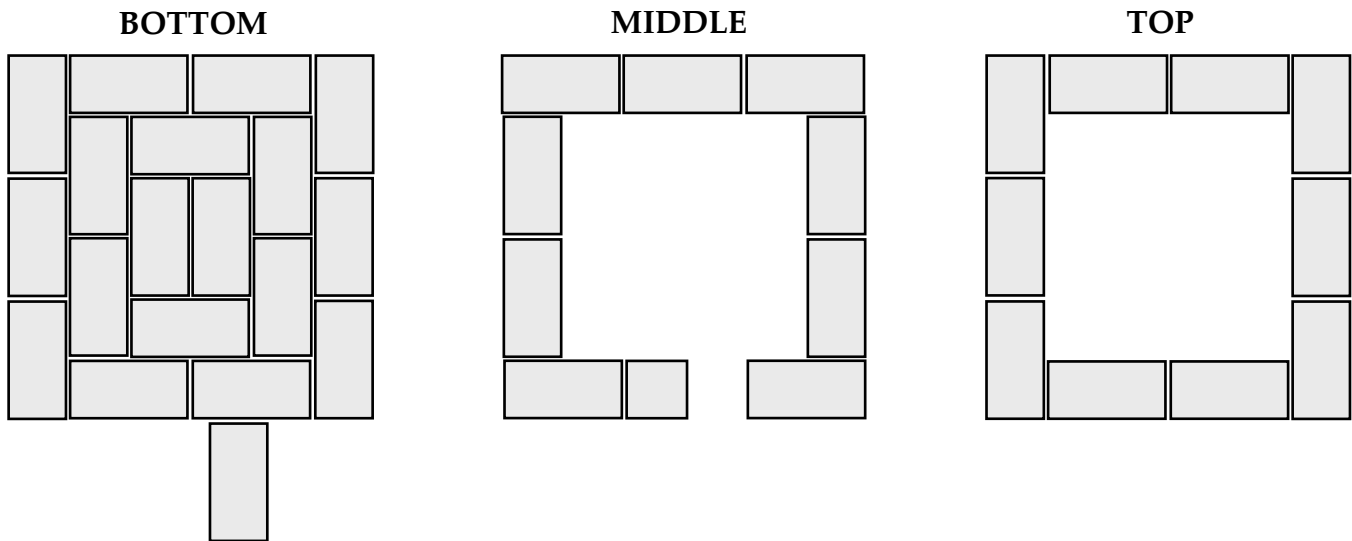
FIBER KILN:

Fiber, like bricks, should not be allowed to become wet. Never leave your kiln out in the weather. When firing, make sure you have an area to set the drum (RK-3 & RK-6 only) when you remove it from over the ware. The kiln's interior remains very hot and will ignite any combustible materials. **DO NOT SET ON GRASS OR LEAVES.** It is recommended that you keep a water hose and fire extinguisher handy.

BURNER:

The burner system is the heart of your kiln and comes with its own set of instructions. Please read and understand them. The burner should be placed on the extra brick on the bottom layer. Position it so the tip is just even or a little back from the outside wall of the bricks. We suggest you operate your burner on 3-5 PSI for the 3 cubic ft. kilns and 5-7 PSI for the 6 cubic ft. kilns. Over 8 PSI may produce unwanted reduction.

RK-6 & RKEL-6 RAKU KILNS



BRICKS:

Above is the brick pattern for our larger series of kilns. The middle course requires you to cut a brick. Laying the brick the long way, cut the brick once so that you have a 4" piece and a 5" piece. Use the 5" piece in the stacking arrangement. Do not allow your bricks to become wet with rain or snow. This will shorten their life dramatically and substantially lengthen firing time. All water must be driven off before the kiln can climb in temperature. We strongly recommend that you do not place bricks directly on the ground. A layer of cinder blocks or hard bricks should be placed under the insulating bricks.

TANK:

The tank that you received with your kiln is a new tank. Inform your propane supplier of this fact. The tank must be properly purged for the first fillup.

FIBER KILN:

Fiber, like bricks, should not be allowed to become wet. Never leave your kiln out in the weather. When firing, make sure you have an area to set the drum (RK-3 & RK-6 only) when you remove it from over the ware. The kiln's interior remains very hot and will ignite any combustible materials. **DO NOT SET ON GRASS OR LEAVES.** It is recommended that you keep a water hose and fire extinguisher handy.

BURNER:

The burner system is the heart of your kiln and comes with it's own set of instructions. Please read and understand them. The burner should be placed on the extra brick on the bottom layer. Position it so the tip is just even or a little back from the outside wall of the bricks. We suggest you operate your burner on 3-5 PSI for the 3 cubic ft. kilns and 5-7 PSI for the 6 cubic ft. kilns. Over 8 PSI may produce unwanted reduction.